

ISO/TS 16949 Status

Second Edition

- The second edition was published on 25 March 2002 copies of which can be purchased from National Standard bodies or www.iso.org
- USA, UK, Italy, France, Germany and Japan were involved in its development
- ISO/TS 16949 Second Edition removes 'how to' statements and focuses on 'what to' statements
- Separate guide has been published dealing with 'how to' provisions similar to ISO 9004 but only covering the additions to ISO 9001
- Certification Bodies will be required to qualify their auditors to Second Edition

Vehicle Manufacturers Position

- GM is mandating ISO/TS 16949:2002 registration by December 2006
- Ford is mandating QS/TS as part of Q1
- Peugeot is mandating ISO/TS 16949:2002 registration
- DaimlerChrysler is mandating ISO/TS 16949:2002 registration by July 1 2004
- BMW, VW, Nissan & Renault require ISO/TS 16949:2002 compliance

Position on QS-9000, EAQF '94, VDA 6.1, AVSQ '94 & ISO/TS 16949:1999

After 14 December 2006 certification to QS-9000, AVSQ, EAQF and VDA 6.1 will no longer be accepted. Suppliers certified to ISO/TS 16949:1999 have until 15 December 2004 to upgrade to ISO/TS 16949:2002.

Experience with First Edition

- 3117 ISO/TS 16949 certificates issued worldwide, most in Germany, USA & France
- 216 ISO/TS 16949 certificates issued in UK
- 1:7 failure rate among applicants
- Key issues with suppliers:
 - Application of process approach
 - Deployment and measurement of goals, policy and objectives
 - Employee empowerment
 - Supplier performance measurement
 - Benchmarking
- Key issues with CBs:
 - There has been a 60% failure rate on CB Auditor Qualification upgrading from QS-9000
 - Auditors are not applying the process approach
 - Variation in the assessment process and application of decision criteria

Transition Support Ltd
Building 7/4
Vantage Point Business Village
Mitcheldean
Gloucestershire GL17 0DD
United Kingdom

Tel: 00 44 (0)1594 546151
Fax: 00 44 (0)1594 546153
Mail@transition-support.com